CHPE- 1996.11.15 2002-406026/44 E17 H04 E(10-E4A, 11-D) H(4-E8, 4-F2E) N(2-D, 3-B1, 3-D1, 3-CHINA PETRO-CHEM CORP \*CN 1182639-A F, 7-B) 1996.11.15 1996-120650(+1996CN-120650) (1998.05.27) B01J 23/72, C07C 31/20 (DwgNo.0/0) Catalyst for production of 1,4-butanediol by gas phase hydrogenation C2002-114145 Addnl. Data: WANG H, FENG W, TONG L **NOVELTY** A catalyst for the preparation of 1,4-butanediol by gas-phase hydrogenation of cis-butene dioic anhydride and/or its ester **DETAILED DESCRIPTION** Catalyst comprises  $CuCr_aZn_bTi_cO_{\lambda}$ , where a=0.7-1.5, b=0.05-1. 2, c = 0.1 - 1.0 and X = the corresponding oxygen atomic number for satisfying the atomicity of each metal. ADVANTAGE
Under a gas phase volume idle speed of the cis-butenedioic
anhydride and/or its ester as high as 100/hour, it can give a conversion rate of anhydride and/or its ester of above 99 mole%, with a selectivity of 1, 4 butanediol of above 80.0 mole%.

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